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# L80

- Fast, automatic sealing of bags
- High Speed L-40 / 40PPM, L-80 / 80PPM
- Assured Productivity quality - Dependability
- Ease of Maintenance - Open machine with easy access to all areas
- Quick Change over

- **Package Style**- bag with top and side welds depending on product use.
- **Film Rolls** - with widths up to 27", diameters up to 14" and cores may be accommodated. Full range of laminated material, foils, polyesters, nylon etc.
- **Package Sizes**- Can be produced within these parameters

	Maximum	Minimum
L-40	12" x 16"	2" x 3"
L-80	6" x 16"	2" x 3"

- **Power:** 480V, 40A, 60 Hz., Three Phase
- **Air:** 80 PSI, 12CFM
- **Drive:** Multi axis Servo

## Horizontal Form Fill Seal.

**The L-80 Horizontal F/F/S Machine with Allen-Bradley Controls produces horizontal pouches from 4" x 6" to 8" x 20" at speeds of up to 80 packages per minute (4" x 6" to 16" x 20" at speeds of up to 40 packages per minute). Operating speed is the same for both conventional and zipper bags.**

**Pouch configurations include plain pouch, pouch with zipper on long or short side, header card and/or seal, hole punch for rack display, and labeling of printing (foil leaf and non-contract) applied anywhere on the front or back seamless panels.**

**Because the machine provides a folded top, the package is more aesthetically pleasing than a cross seal with a cut-off.**

**The L-80 features handling of fragile product such as cookies and crackers. Because a forming tube is not necessary, the machine's drop height is only 12 inches, reducing damage to fragile**

- **Uncrated Weight:** 3000 lbs.
- **Dimensions:**
  - Height 5' 6"
  - Length 24' 6"
  - Width 6' 6"
  - Loading Station 46" above floor (approx.)

**product by a factor of 5 or more. The machine automatically adjusts to what is being fed so that unevenly running or intermittent materials will run at their fastest speed.**

- Reclosable zipper
- Header sealer for rack display
- Gusseted Bags
- Automatic feed systems
- Integrated printers & labelers
- Hole punches
- Perforator for easy opening
- Automatic cycling by product sensing
- Discharge conveyor

